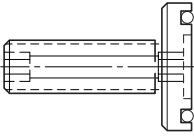





Parts for MC Milling Chuck

Parts

MC	Adjust screw coolant thru standard	Wrench
		
MC20	ASC-MC20	MCW20
MC25	ASC-MC25	MCW25
MC32	ASC-MC32	MCW32
MC42	ASC-MC42	MCW42

Coolant caps

MC Coolant Caps allow you to seal MC collets for thru tool coolant applications by sealing coolant from slots of MC collet.

- Works with all MC standard Collets.
- Requires MCN Nut & MCC Cap to fit the cutting tool.
- Order Cap to match Collet ID size
Example: MCC20-M100 for MC20-M100

Nut Code No.	Collet
MCN20	MC20
MCN25	MC25
MCN32	MC32

Cap Code No.	Available Sizes
MCC20-	6, 8, 10, 12, 14, 16
MCC25-	6, 8, 10, 12, 14, 16, 18, 20
MCC32-	6, 8, 10, 12, 14, 16, 18, 20, 22, 25



HSK Coolant Tubes

- Fits HSK Form A Shanks
- Double Seal Design

Code No.	Description	Wrench
TUBE-063A	HSK 63A Coolant Tube	WRENCH HSK 63A COOLANT TUBE
TUBE-100A	HSK100A Coolant Tube	WRENCH HSK100A COOLANT TUBE





Parts for MC Milling Chuck

❖ Coolant caps - How to assemble



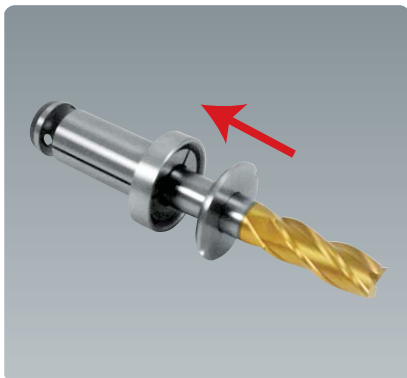
1. Prepare MC collet(①), MCN nut(②) & MCC cap(③).



2. Insert a cutting tool into MCC cap.



3. Assemble MC collet into MCN nut.



4. Thread MCC cap ass'y built in 2. into MCN nut ass'y built in 3, and get MC collet ass'y with MCN nut & MCC cap with a cutting tool.



5. Set the ass'y built in 4. into MC milling chuck.