



# Tool locking fixture - Tool Block

## PIONEER's Flexible, Indexable Tool Block with Interchangeable Heads.

The system is designed to prevent injury and allow operators to move the holder into the best position for manipulation.

4 locking positions at 90 degree's apart with auto lock provides the easiest and safest way of changing cutters and pull studs.

Tool Block is a must-item for all tool rooms.



### How to use



Assemble TB-HEAD with TB-BASE with Hex wrench through the access hole in the release disk.



Rotate the release disk up to index the TB-Head



Rotate the release disk down to lock the TB-Head into position

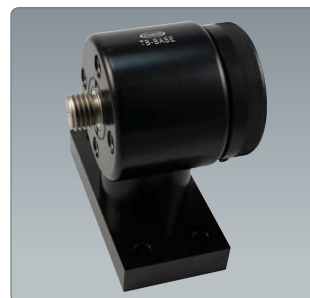


Repeat the last 2 steps for the additional 2 positions

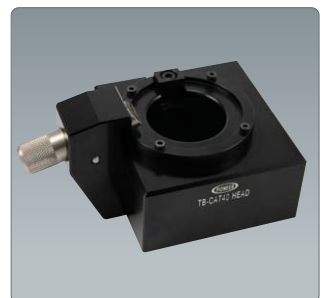


The tool holder will snap in automatically. To release pull out the release pin

Code No.	øshank
TB-BASE	
TB-HEAD BT30	BT30
TB-HEAD BT40	BT40
TB-HEAD BT50	BT50
TB-HEAD CAT40	CAT40, ISO7388-40, DIN69871-40
TB-HEAD CAT50	CAT50, ISO7388-50, DIN69871-50
TB-HEAD HSK63A	DIN69893 HSK63A
TB-HEAD HSK100A	DIN69893 HSK100A



TB-BASE



TB-HEAD