



Accessories for Milling Chuck

Coolant thru adjust screw



Code No.	Chuck size	Length	Wrench
ASC-16-40	MC20, 25, 32	40mm	2.5mm x 5.0mm Hex
ASC-12-30	BT30-MC20	30mm	
ASC-16-18	HSK-MC20,25,32	18mm	

Wrench



MC	Code No.
MC20	MCW20
MC25	MCW25
MC32	MCW32
MC42	MCW42

Coolant caps

MC Coolant Caps allow you to seal MC collets for thru tool coolant applications by sealing coolant from slots of MC collet.

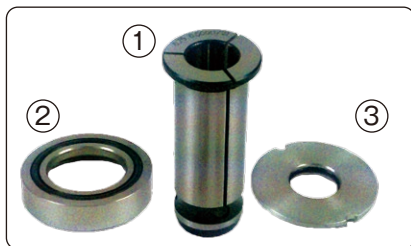
- Works with all MC standard Collets.
- Requires MCN Nut & MCC Cap to fit the cutting tool.
- Order Cap to match Collet ID Size
Example: MCC20-M100 for MC20-M100

Code No. (Nut)	Collet
MCN20	MC20
MCN25	MC25
MCN32	MC32

Code No. (Cap)	Available Sizes
MCC20-	6, 8, 10, 12, 16
MCC25-	6, 8, 10, 12, 16, 20
MCC32-	6, 8, 10, 12, 16, 20, 25



Coolant caps - How to assemble



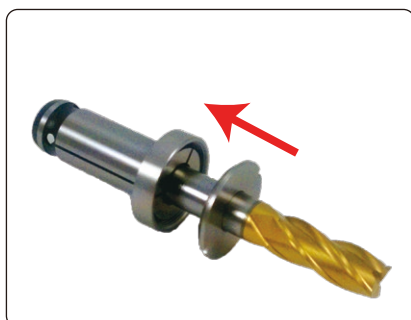
1. Prepare ①MC collet, ②MNC nut & ③MCC cap.



2. Insert a cutting tool into MCC cap.



3. Assemble MC collet into MNC nut.



4. Thread MCC cap ass'y built in 2. into MCN nut ass'y built in 3, and get MC collet ass'y with MNC nut & MCC cap with a cutting tool.



5. Set the ass'y built in 4. into MC milling chuck.