



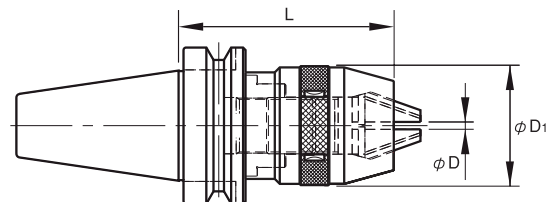
DC Drill chuck

BT / SK

DC-Bohrfutter
Mandrin de Percage
Mandrino di foratura tipo DC



- Min. 80% taper fit
- Compact design with a short nose
- Runout accuracy of 0.04mm at 4×D from chuck nose
- Chucking torque is 21.6-24.5N/m
- A spanner is provided as standard to insure secure and positive tightening of the jaws.



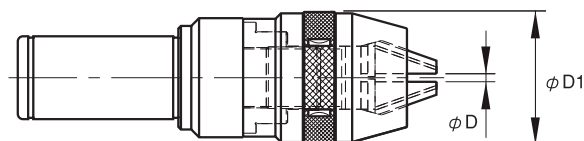
Taper	Code No.	φD	φD1	L
BT30	BT30-DC13-105	1~13	48	105
BT40(SK40)	BT40-DC13-110	1~13	48	110
BT50(SK50)	BT50-DC13-120	1~13	48	120

* Not regular stock items. Please check for availability.

Straight Shank DC Drill Chuck

- Can be used with MC32 Milling chuck.

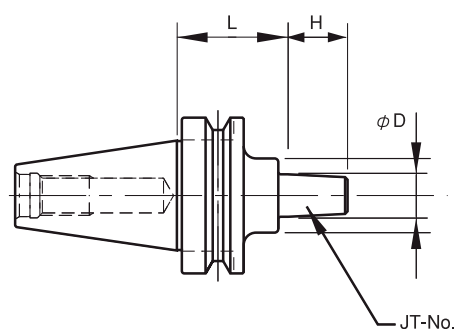
Taper	Code No.	φD	φD1
φ32	S32-DC13	1~13	48



Drill Chuck Adapter

BT / SK

Jacobskegel Bohrfutter
Adapter Porte-Mandrin de Percage
Adattatore per mandrino di foratura



Taper	Code No.	JT-No.	φD	H	L
BT30	BT30-JT06-030	6	17.17	24	30
BT40	BT40-JT06-045	6	17.17	24	45
	BT40-JT06-090				90
BT50	BT50-JT06-045	6	17.17	24	45
	BT50-JT06-105				105

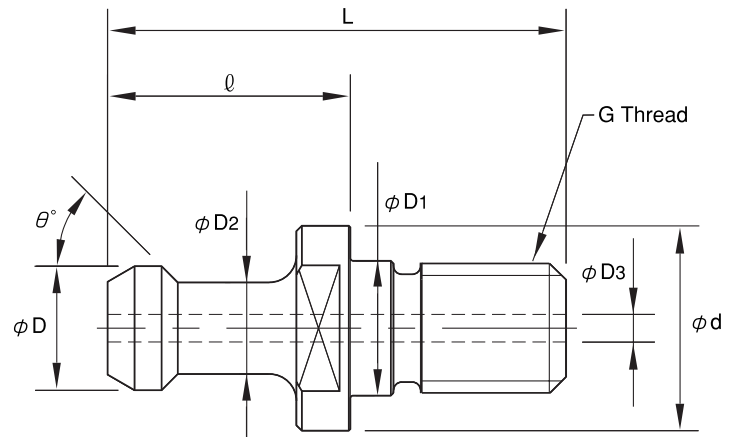
Taper	Code No.	B-No.	φD	H	L
SK40	SK40-B16-025	B16	15.733	24	25
	SK40-B16-090				90
SK50	SK50-B16-025	B16	15.733	24	25
	SK50-B16-105				105

* Drill chuck is not included.



Pull Studs

Anzugsbolzen
Tirant de Rappel
Codolo di Aggancio



Spindle	Order No.	ϕD	L	l	D2	D1	G	θ°	D3	Note
BT30	HPS-16	11	43	23	7	12.5	M12	45	-	MAS P30T-1
	HPS-16C	11	43	23	7	12.5	M12	45	2.5	HPS-16, Coolant
	HPS-17	11	43	23	7	12.5	M12	60	-	MAS P30T-2
	HPS-17C	11	43	23	7	12.5	M12	60	2.5	HPS-17, Coolant
BT40	HPS- 1	15	60	35	10	17	M16	45	-	MAS P40T-1
	HPS- 2	15	60	35	10	17	M16	60	-	MAS P40T-2
	HPS-806-1	19	54	29	14	17	M16	75	6	JIS B6339. Coolant
	HPS-G51	18.796	44.106	19.106	12.446	17	M16	45	7	Mazak type. Coolant
	HPS-O8	15	60	35	10	17	M16	90	-	90 degree angle type
	HPS-301	15	60	35	11	17	M16	60	-	
	HPS-302	19	54	26	14	17	M16	75	-	DIN69872 without coolant
	HPS-366E-1	19	54	29	14	17	M16	75	7	w/ P-9, S-15 O-ring
	HPS-805	19	54	29	14	17	M16	75	-	JIS B6339-89
	HPS-813-1	19	54	29	14	17	M16	75	6	JIS B6339-89
BT50	HPS- 5	23	85	45	17	25	M24	45	-	MAS P50T-1
	HPS- 6	23	85	45	17	25	M24	60	-	MAS P50T-2
	HPS-G41	28.956	65.2	25.2	20.828	25	M24	45	10	
SK30	HPS-122	13	44	24	9	13	M12	75	-	DIN69872 SK30 FORM A
SK40	HPS-302	19	54	26	14	17	M16	75	-	DIN69872 SK40 FORM A
	HPS-309	19	54	26	14	17	M16	75	7	DIN69872 SK40 FORM A Coolant
	HPS-309C	19	54	26	14	17	M16	75	7	DIN69872 SK40 FORM B
	HPS-A1	19	54	26	14	17	M16	75	7	ISO-7388/2-1984-A
SK50	HPS-A4	18.95	44.5	16.4	12.95	17	M16	45	7.35	ISO-7388/2-1984-B
	HPS-581	28	74	34	21	25	M24	75	-	DIN69872 SK50 FORM A
	HPS-512	28	74	34	21	25	M24	75	11.5	DIN69872 SK50 FORM A Coolant
	HPS-512B	28	74	34	21	25	M24	75	11.5	DIN69872 SK50 FORM B
	HPS-A3	28	74	34	21	25	M24	75	11.5	ISO-7388/2-1984-A
	HPS-A6	29.1	65.5	25.55	19.6	25	M24	45	11.55	ISO-7388/2-1984-B

*Other Pull Stud are available upon request.